



**Recover.  
Reuse.  
Repeat.**



- 1 Massive Addressable Market Opportunity**
  - Growing battery recycling market
  - Shortage of battery material supply
- 2 Scalable Patented Technology**
  - Industry leading 99% extraction with global patents
  - Commercial scale-up ready
- 3 Commercial Validation**
  - First commercial JV will provide full scale technology validation
  - Dialogue with lithium-ion battery manufacturers, EV OEMs, cathode and lithium production companies
  - Multiple JV partnership prospects
- 4 Robust Financial Projections**
  - CAPEX light Integrated JV model
  - Higher value end product
- 5 Maximizes ESG Impact**
  - Battery ready product is 100% sourced from recycling lithium-ion battery waste
  - 62% less CO<sub>2</sub> than competing battery recycling processes



-  **Fully Integrated Business Model**
-  **Independently Verified Life Cycle Assessment**
-  **Sustainable Recycling Process**
-  **Supports Stricter Regulations**
-  **Reduces Supply Chain Risk**



The proprietary technology developed by **RecycLiCo** is in commercial development beginning with the **Zenith Chemical Corp Joint Venture.**

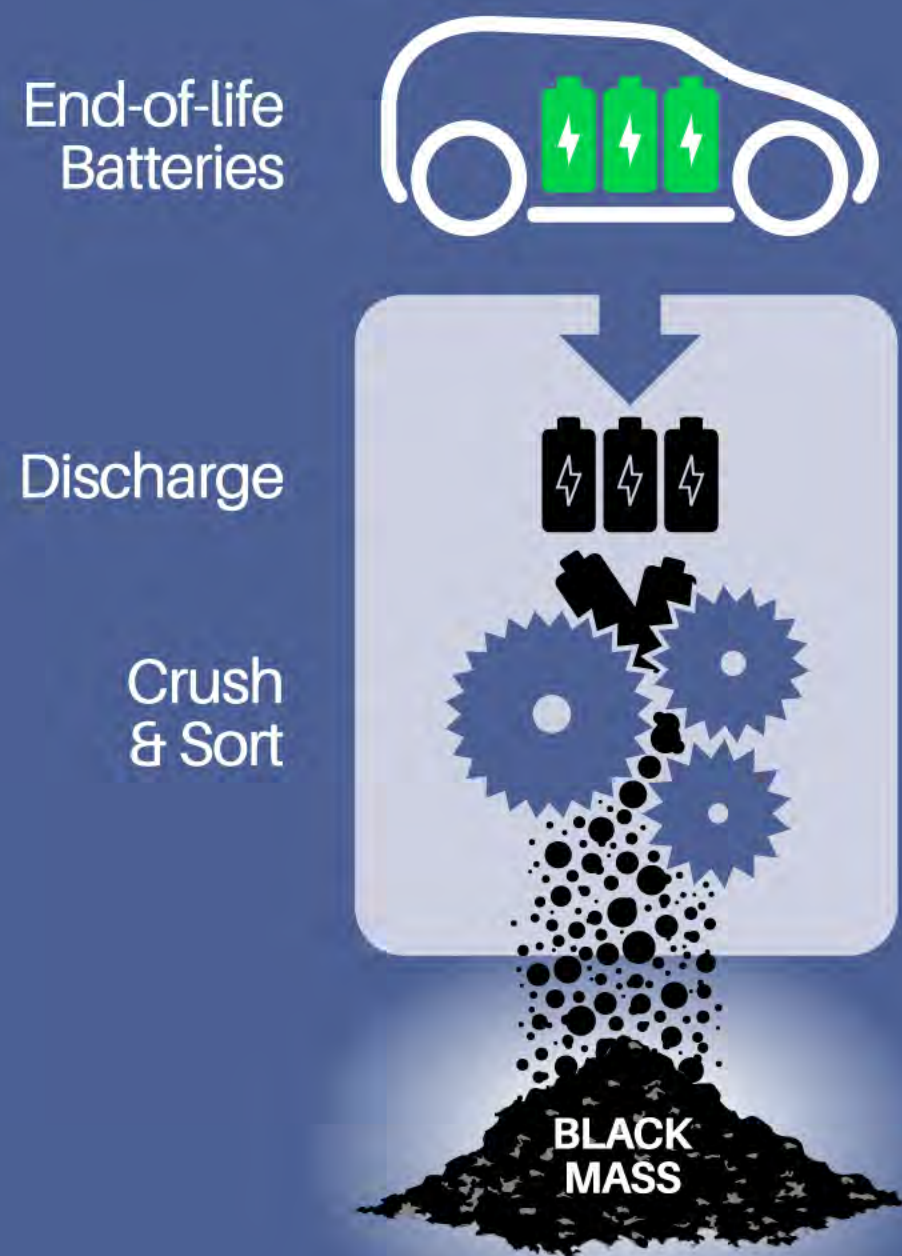
RecycLiCo Demonstration Plant



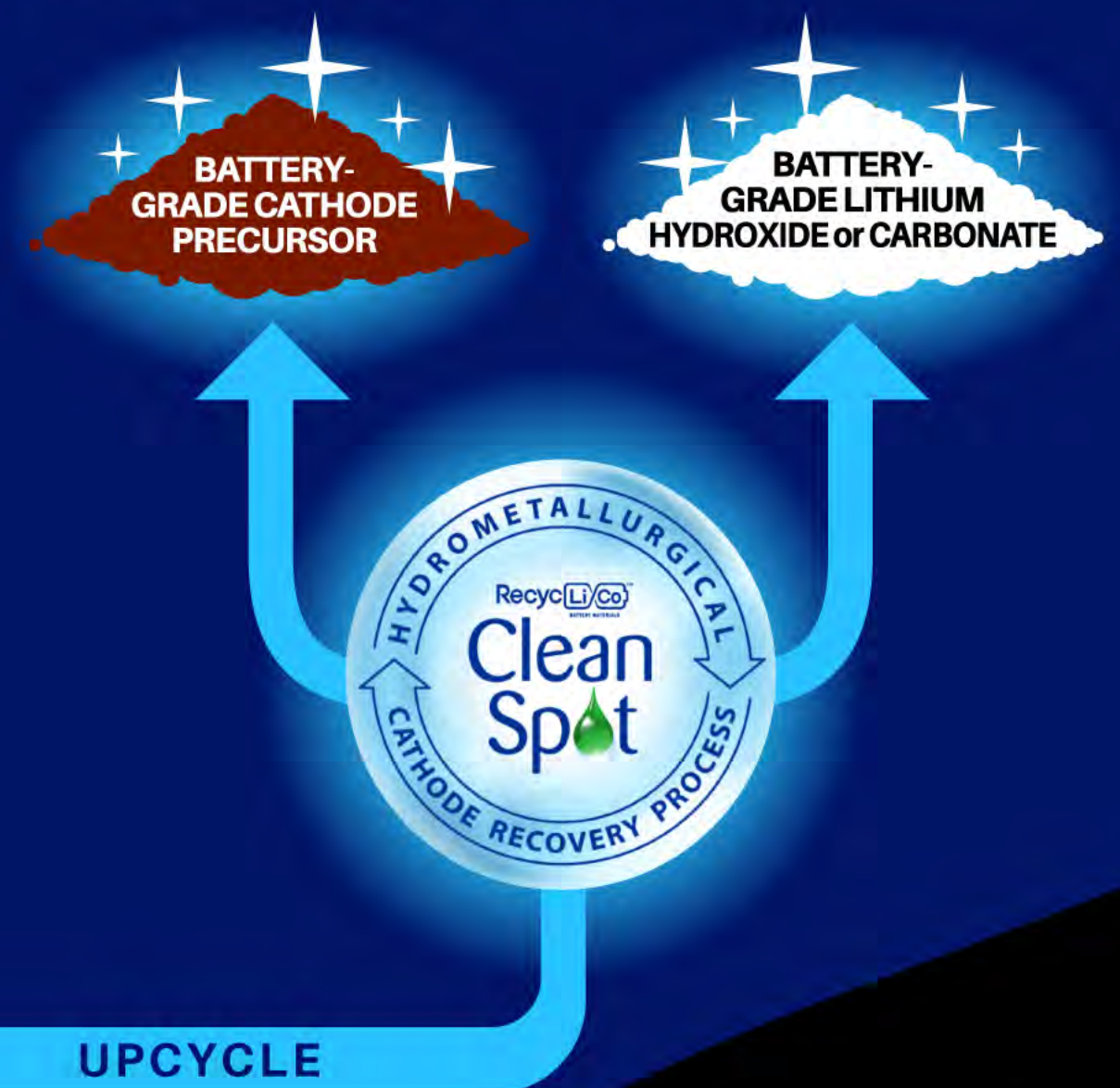


# Reinventing Lithium-ion Battery Recycling

## STAGE 1 THIRD PARTY SHREDDING



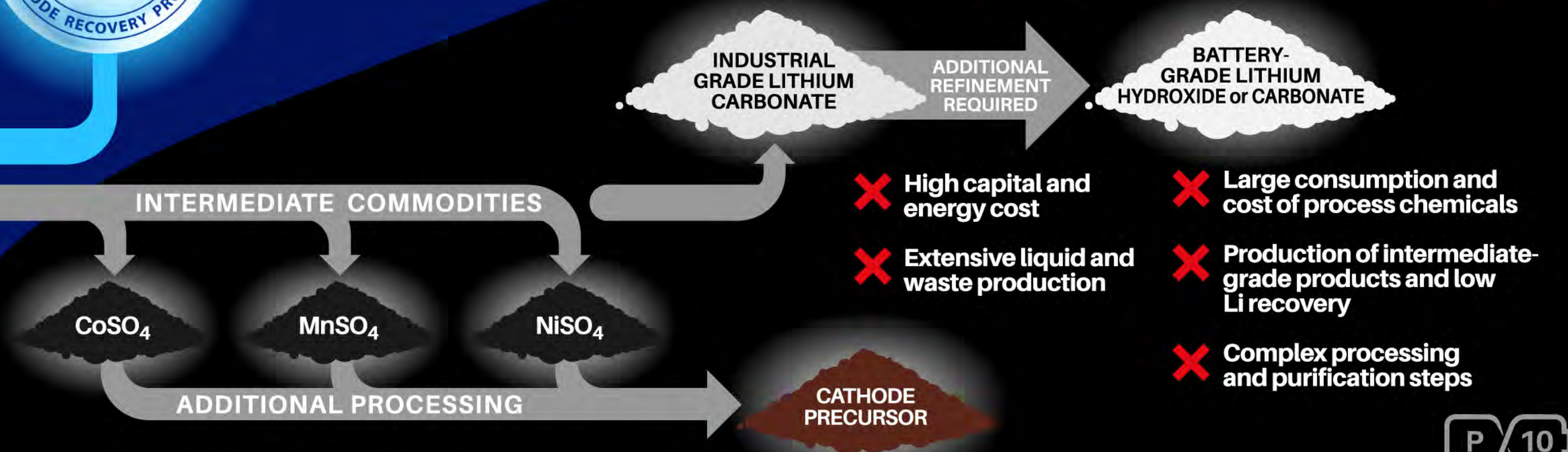
## STAGE 2 BATTERY MATERIAL RECOVERY



The RecycLiCo patented lithium-ion battery recycling process results in a higher value, battery-ready end product - *in fewer steps*

- ✓ Closed loop with no waste water discharge
- ✓ Less energy and process chemical consumption
- ✓ Solvent extraction free process
- ✓ Sodium sulphate free recycling

Competing Processes Result in Intermediate Commodities *Requiring Multiple Additional Steps*



- ✗ High capital and energy cost
- ✗ Extensive liquid and waste production
- ✗ Large consumption and cost of process chemicals
- ✗ Production of intermediate-grade products and low Li recovery
- ✗ Complex processing and purification steps



# Adaptable Inputs and Higher Value Outputs

The RecycLiCo™ Patented Process extracts **up to 99%** of cathode material from a variety of battery waste feedstock and cathode chemistries such as:

- ✓ Nickel Manganese Cobalt (NMC)
- ✓ Nickel Cobalt Aluminum (NCA)
- ✓ Lithium Cobalt Oxide (LCO)
- ✓ Lithium Manganese Oxide (LMO)
- ✓ Lithium Iron Phosphate (LFP)





## Testimonials and Data from Battery Industry Sources

*“According to the report, RecycLiCo’s recycled precursor has better performance than the other recycled precursor, and similar level with other commercial precursor samples.”*

- Korean Cathode Manufacturer

*“Pleased to confirm RecycLiCo’s recycled materials have successfully achieved qualification status through our Supply Chain Partner Qualification program.”*

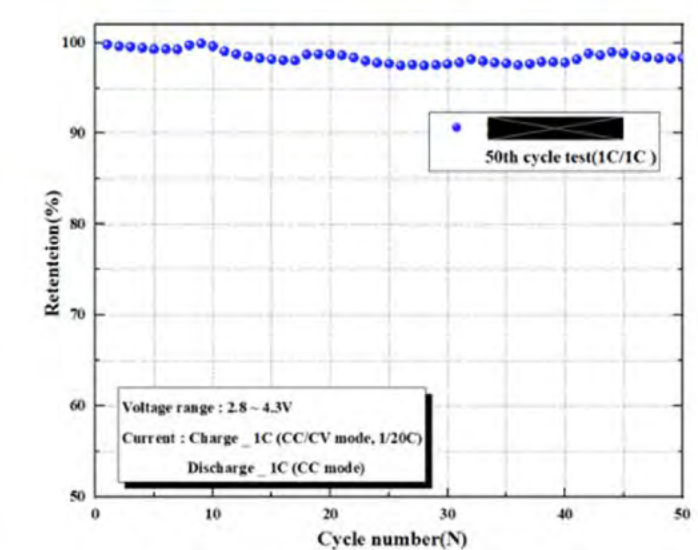
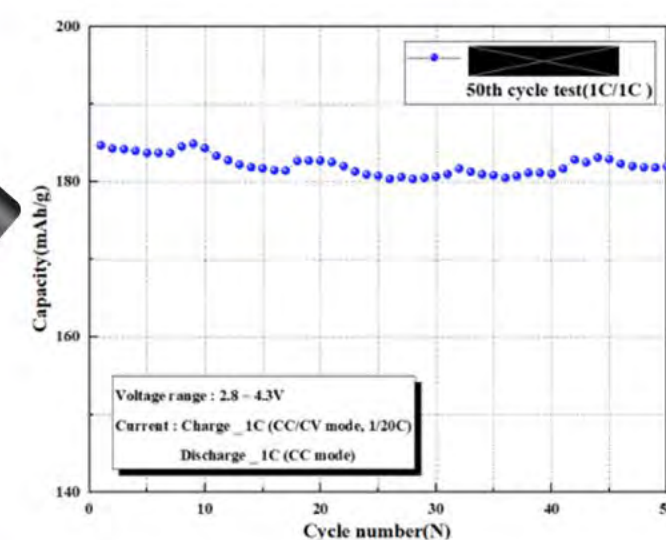
- Cliff Olin, CBDO of C4V



Electron microscope Image of RecycLiCo™ produced pCAM.

Supplier	Chemical composition [Ni:Co:Mn]	1st Charge Capacity(mAh/g)	1st Discharge Capacity(mAh/g)	1st Coulombic efficiency
A	83 : Unknown : Unknown	228.0 mAh/g	208.5 mAh/g	91.4%
B	79.9 : 11.6 : 8.5	227.4 mAh/g	201.0 mAh/g	88.4%
C	83.3 : 10.9 : 5.8	228.3 mAh/g	202.0 mAh/g	88.5%
D	83.8 : 10.9 : 5.3	226.9 mAh/g	198.8 mAh/g	87.6%
E	80 : 10 : 10	228.3 mAh/g	199.4 mAh/g	87.3%
RecycLiCo	80 : 10 : 10	206.9 mAh/g	204.4 mAh/g	98.8%
B(Recycle)	90.4 : 8.1 : 1.5	203.9 mAh/g	203.9 mAh/g	100.0%

Supplier	Chemical composition [Ni:Co:Mn]	1st Charge Capacity(mAh/g)	1st Discharge Capacity(mAh/g)	1st Coulombic efficiency
1st sample	80:10:10	206.9 mAh/g	204.4 mAh/g	98.8%
2nd sample	80:10:10	208.4 mAh/g	204.8 mAh/g	98.3%





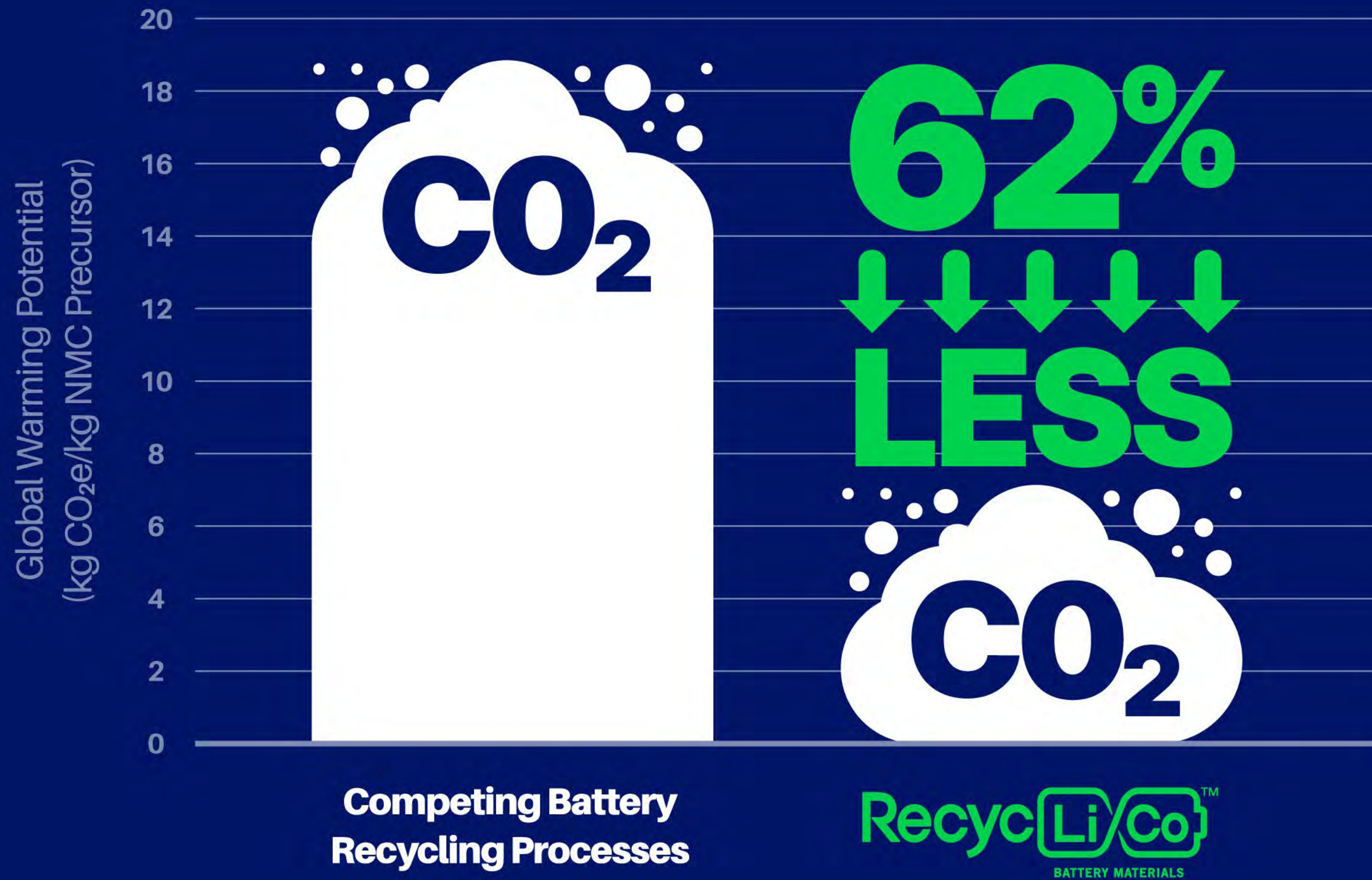
# Efficiently Recovering Value Locked Within Battery Waste

**\$3-5x** Value of Original Feedstock





# RecycLiCo Offers a Lower Environmental Impact



*Life Cycle Assessment  
Independently  
Verified*

by  
  
**MINVIRO**

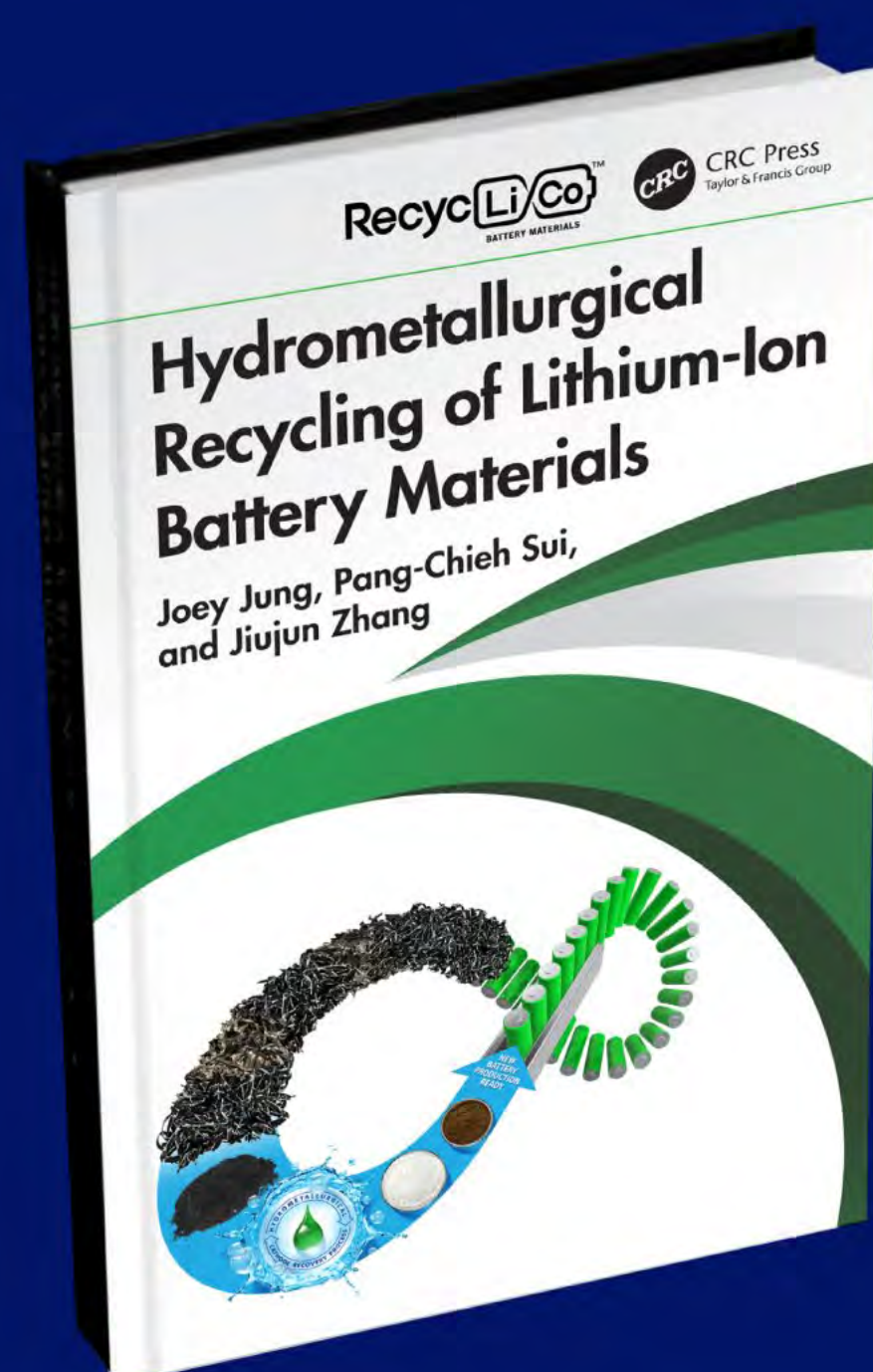
Life Cycle Assessment (LCA)  
independently verified by Minviro  
in accordance with ISO-14040:2006  
and ISO-14044:2006 standards.

**Compared to competing battery recycling processes, for every ton of recycled NMC material produced, we avoid 11,700 kg of CO<sub>2</sub> emissions.<sup>1</sup>**

<sup>1</sup> - Source: Calculations are made by the Company and based on statistics found at <https://www.epa.gov/greenvehicles/greenhouse-gas-emissions-typical-passenger-vehicle>



## CRC Press Published Book



## Hydrometallurgical Recycling of Lithium-ion Battery Materials

*Written by one of the co-inventors of the RecycLiCo<sup>TM</sup> Patented Process.*

## Patents Granted Worldwide





# Scale-up Ready Project on the Cusp of Multiple Strategic Partnerships

① Demonstrate real-world and scaled-up operating conditions.

② Qualify output material with potential strategic partners.

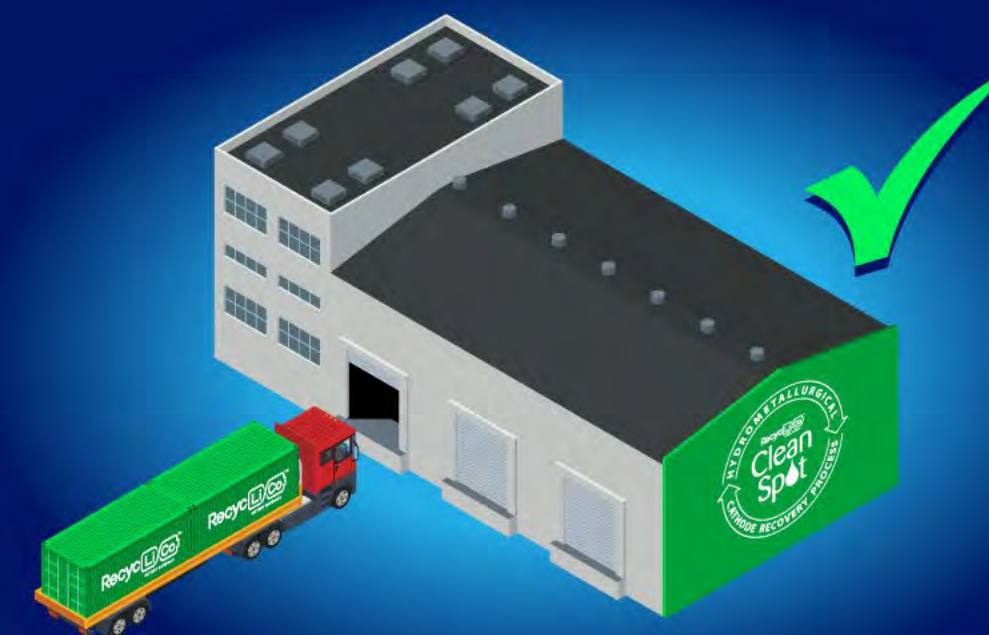
③ Joint develop commercial recycling plant with strategic partners.

**Companies** that have initiated or requested technical due diligence or similar engagement include:

- ✓ Top 5 Lithium-ion Battery Manufacturing Company
- ✓ Top 5 Electric Vehicle Company
- ✓ Top 5 Cathode Chemical Company
- ✓ Top 5 Lithium Production Company



# Our Commercial Modular Plant Design Enables *On-Site* Battery Recycling Globally



## 1 Design, Build & Test

Design and build modular Clean Spot™ lithium-ion battery recycling plant with bespoke capacity

## 2 Transport Worldwide

Transport modular Clean Spot™ lithium-ion battery recycling plant from local manufacturing facility in Vancouver, BC to partner locations around the globe

## 3 Install & Commission Operations

Install and commission modular Clean Spot™ lithium-ion battery recycling plant within or alongside final processing location

## 4 Produce Battery-Ready Materials *On-Site*

Input lithium-ion battery waste into modular Clean Spot™ lithium-ion battery recycling plant and output battery-ready materials - *On-Site*





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