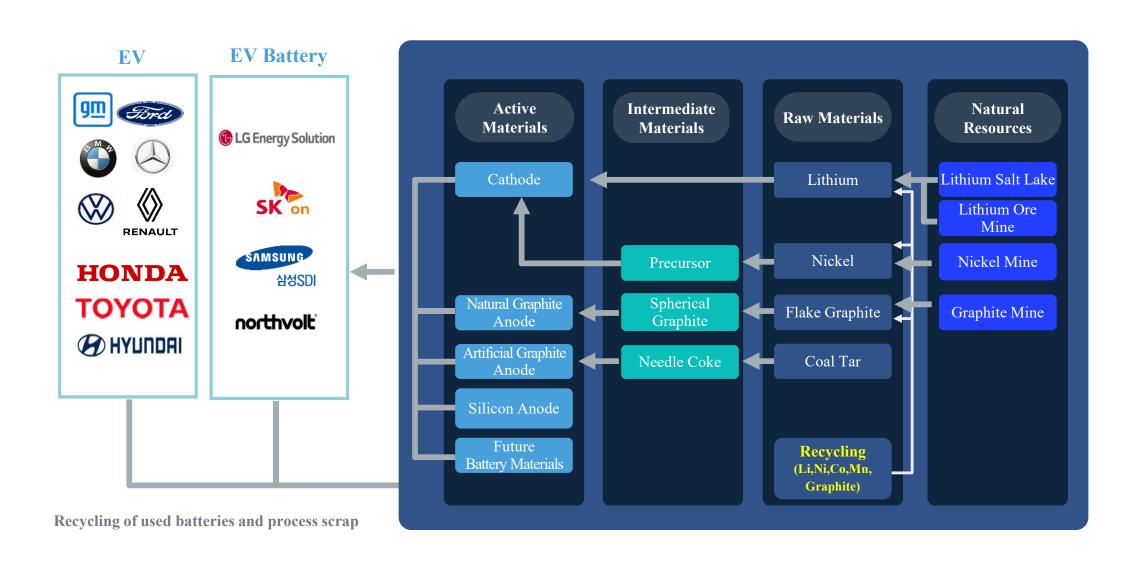


Innovative Li-ion Battery Recycling with Full Value Chain Integration

Wan-Yi Kim
LiB Recycling Research Center
LiB Materials R&D Lab

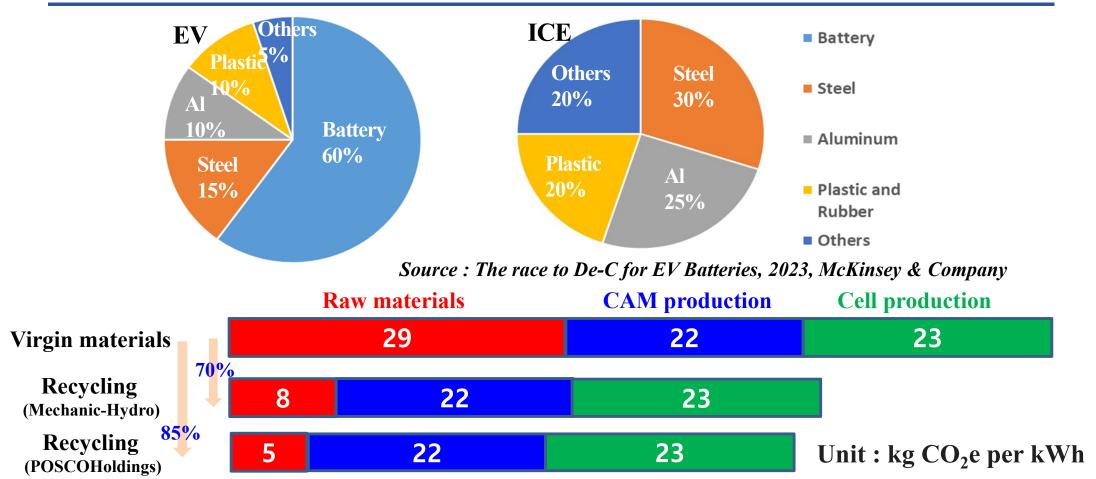
1. POSCO Group's LiB Materials Business

POSCO Group operates full value chain of LiB business from natural resources to active materials



2. Contribution of Recycling on the carbon foot-print

Sustainability of EV Industry depends on the battery recycling tech.



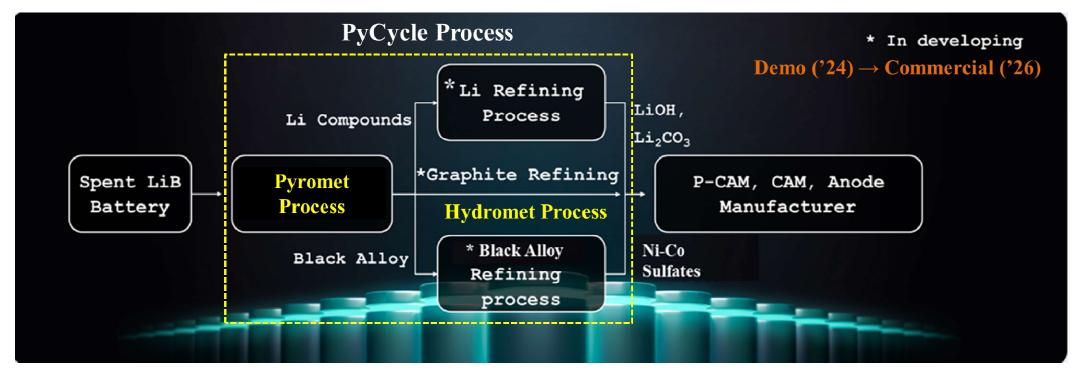
Source: Battery recycling takes the driver's seat, 2023, McKinsey & Company

- About 40 to 60% of the global CO₂ emissions from EV production come from the manufacturing of batteries.
- About 40% of the CO₂ emissions related to battery production come from the production of raw materials (Virgin Materials) (29 kg CO₂e per kWh)
- Battery recycling could reduce CO_2 emissions about 70 to 85% compared to virgin materials production $(29 \rightarrow 5 \sim 8 \text{ kg CO}_2\text{e per kWh})$

3. Vision and Plan of PyCycle Process

Greenomics Recycling Process for EoL and Process scrap

3N* Tech: No CO₂ + No Slag + No Li loss



- 50 years know-how of POSCO in the pyro-metallugy process bring new concept for the recycling process
- The technical concepts: Minimization of CO₂ emission, Li loss and Slag formation
- The Demo plant (4000 EV/year) of the newly designed Eco-friendly recycling process was completed in 2Q, 2024.
- The Pilot plant (1500EV/year) of hydromet process was established in 2Q, 2024.
- More than 100 patents and know-how applied. Additional applications are in the progress